This product has been designed and constructed according to general engineering standards\(^a\). Other local regulations may apply and must be followed by the operator. We strongly recommend that all personnel associated with this equipment be trained in the correct operational and safety procedures required for this product. Periodic reviews of this manual with all employees should be standard practice. For your convenience, we include this sign-off sheet so you can record your periodic reviews.

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<tr>
<th>Date</th>
<th>Employee Signature</th>
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\(^a\) Standards include organizations such as the American Society of Agricultural and Biological Engineers, American National Standards Institute, Canadian Standards Association, International Organization for Standardization, and/or others.
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1. Safety

Refer to your auger manual for complete safety instructions.

1.1. SAFETY DECAL LOCATIONS

- Keep safety decals clean and legible at all times.
- Replace safety decals that are missing or have become illegible. See decal location figures that follow.
- Replaced parts must display the same decal(s) as the original part.
- Safety decals are available from your distributor, dealer, or factory.

1.1.1. DECAL INSTALLATION/REPLACEMENT

1. Decal area must be clean and dry, with a temperature above 50°F (10°C). Use a solvent to remove all traces of oil from manufacturing before applying decal.
2. Decide on the exact position before you remove the backing paper.
3. Align the decal over the specified area and carefully press the small portion with the exposed sticky backing in place.
4. Slowly peel back the remaining paper and carefully smooth the remaining portion of the decal in place.
5. Small air pockets can be pierced with a pin and smoothed out using the sign backing paper.

1.1.2. DECAL LOCATIONS

Replicas of the safety decals that are attached to the equipment are shown in the figure(s) that follow. Proper safety procedures require that you familiarize yourself with the various safety decals and the areas or particular functions that the decals apply to as well as the safety precautions that must be taken to avoid serious injury, death, or equipment damage.
1. SAFETY WESTFIELD - WHEEL KIT

1.1. SAFETY DECAL LOCATIONS TF/TFX/WR AUGERS

---

Figure 1.1

**DECAL 17109**

**CAUTION**

- For proper raising and lowering of equipment:
- After lowering equipment, always tighten brake lock by turning winch handle clockwise at least two clicks.
- Retract winch handle until cable has light tension, when in towing position.
- Do not lubricate winch brake disc.
- Inspect lift cable periodically, replace if damaged.
- Inspect cable clamps periodically, tighten if necessary.

---

**DECAL 17113**

**WARNING**

**TRANSPORT HAZARD**

To prevent serious injury or death:
- Securely attach equipment to vehicle with correct pin and safety chains.
- Use a tow vehicle to move equipment.
- When equipment is positioned, check all wheels.

---

**DECAL 17096**

**WARNING**

To prevent serious injury or death:
- Read and understand the manual before assembling, operating, or maintaining the equipment.
- Only trained personnel may assemble, operate, or maintain the equipment.
- Children and untrained personnel must be kept outside of the work area.
- If the manual, guards, or decals are missing or damaged, contact factory or dealer for replacements.
- Lock out power before performing maintenance.
- To prevent equipment collapse, support equipment tube while disassembling certain components.
- Electric motors must be grounded.
- Do not over load.

---

**DECAL 19960**

**NOTICE**

To prevent damage to the equipment, wheels must be free to move when raising or lowering equipment.
2. Assembly

Note: WR Series only: Ensure that frame stabilizer brackets are installed, refer to operator manual.

2.1. ASSEMBLY PROCEDURE

1. Bolt the wheel jack assembly to the castor wheel assembly using four 7/16" x 1-1/4" bolts and locknuts. The sandwich plate connects under the two castor plates. Tighten and secure. See Figure 2.1.

2. Attach transport handle to castor plates. Use two 7/16" x 1-1/4" bolts and locknuts. Tighten snug only; these bolts act as pivot points. See Figure 2.2.
3. Place wheel kit onto tube and attach with half clamp. Loosely secure these half clamps with six (for 8'/10") or eight (for 13") 7/16" x 1-1/4" bolts and locknuts.

4. Position wheel kit as shown by "x" as defined in Table 2.1. Position half clamps so that auger jack (wheel kit) is vertical. See Figure 2.3. Tighten the 7/16" locknuts.

Table 2.1

<table>
<thead>
<tr>
<th>Auger</th>
<th>x (in.)</th>
<th>Auger</th>
<th>x (in.)</th>
<th>Auger</th>
<th>x (in.)</th>
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</thead>
<tbody>
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<td>WR 80-26</td>
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<td>WR 100-31</td>
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<td>WR 100-41</td>
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<td>76</td>
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<td>WR 80-71</td>
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<td>W130-51</td>
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<td>W130-71</td>
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</tbody>
</table>
Figure 2.3
3. Operation and Transport

3.1. OPERATION

1. Place wheel kit in operation position by disengaging spring-loaded lock pin and turn wheel kit counterclockwise.
2. Secure wheel kit in hole in mounting bracket so that it is roughly perpendicular to the ground.
3. Disengage transport handle by removing snap pin and lock plate and reinserting snap pin, see Figure 3.1.
4. Lower wheel to ground by turning jack handle and lift auger hopper to desired height.

5. Move auger to desired position using transport handle.

Figure 3.1
3.2. TRANSPORT

1. Place the wheel kit in transport position by disengaging spring-loaded lockpin and turn wheel kit clockwise. Secure wheel kit in second hole in half clamp mounting bracket. See Figure 3.2.

**NOTICE**

Damage to equipment could result from not placing wheel kit in transport position prior to transport.

2. Place jack handle in transport position, use snap pin and lock plate to secure jack handle. See Figure 3.2.

**Important:** Wheel kit and jack handle must be in transport position before transporting auger.
4. Maintenance and Storage

4.1. OFF-SEASON STORAGE

1. Raise wheel to full up and secure in transport position.
2. Inspect unit for damage and note any repairs required. Order replacement parts from your dealer.
3. Check tire pressure and inflate to 45 psi (310 kPa).

4.2. TO PREPARE FOR USE AFTER STORAGE

1. Check tire pressure and inflate according to recommendation if necessary, see Maintenance section.
2. Keep decals clean. Replace any decal that is damaged or not clearly visible.
3. Conduct general maintenance procedure before using auger.

**Important:** Use only genuine Westfield replacement parts or equivalent. Replacement parts MUST meet ASABE standards or serious injuries may result. Use of unauthorized parts will void warranty. If in doubt, contact Westfield or your local Westfield dealer. Do not modify any components of the Auger Jack (Wheel Move).

4.3. MAINTENANCE

Please follow the guideline below:

<table>
<thead>
<tr>
<th>Area</th>
<th>Maintenance Procedures</th>
<th>Frequency</th>
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</thead>
<tbody>
<tr>
<td>Tire Pressure</td>
<td>Check with pressure gauge. Recommended pressure is 40 to 45 psi (276 to 310 kPa).</td>
<td>Monthly, or as required</td>
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</tbody>
</table>
WARRANTY

Westfield Industries Ltd. warrants products of its manufacture against defects in materials or workmanship under normal and reasonable use for a period of one year after date of delivery to the original purchaser.

Our obligation under this warranty is limited to repairing, replacing, or refunding defective part or parts which shall be returned to a distributor or a dealer of our Company, or to our factory, with transportation charges prepaid. This warranty does not obligate Westfield Industries Ltd. to bear the cost of labor in replacing defective parts. Any defects must be reported to the Company before the end of the one year period.

This warranty shall not apply to equipment which has been altered, improperly assembled, improperly maintained, or improperly repaired so as to adversely affect its performance. Westfield Industries Ltd. makes no express warranty of any character with respect to parts not of its manufacture.

The foregoing is in lieu of all other warranties, expressed or implied, including any warranties that extend beyond the description of the product, and the IMPLIED WARRANTY of MERCHANTABILITY is expressly excluded.

WESTFIELD INDUSTRIES LTD.

ROSENORT, MANITOBA

CANADA

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